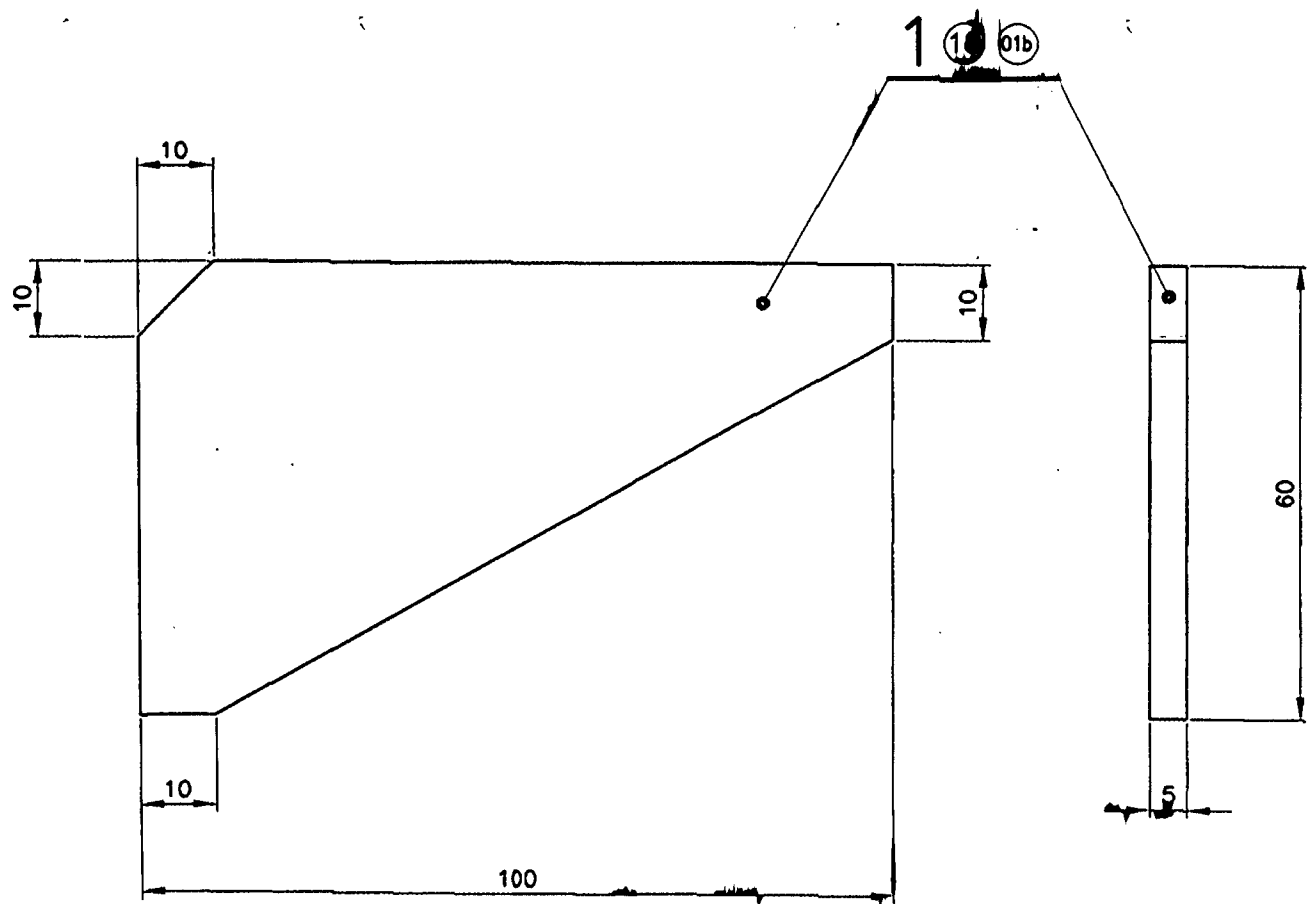


DMU/DPC-0-3-013

▽ ROUGH MACHINED	① ROUGH CLEANED	ALTERATIONS
▽▽ FINISH MACHINED	⑱ CHAMFERED	
▽▽▽ FINE FINISH MACHINED	② BURRS REMOVED	



NOTE:

1. FOR UNTOLERANCED DIMENSIONS REFER DRG. ICF/STD-9-0-001

☒ -DMU/DPC, EMU/M, MEMU/DMC, DETC, DMU/DPC5, AC/DC EMU/M2

4		STIFFENER		5x60x100		1	R101588003	IRS-M.41-97			
No. OFF		DESCRIPTION & DIMENSIONS		ITEM	REF.DRG	MATL.&SPEC.		REMARKS			
IV	III	II	I	GROUP: BOGIE FRAME ARRGT.(0-3)				SUPERSEDED BY:			
PER COACH				STIFFENER				SUPERSEDES:			
								SCALE	SSE	San Nandhu	
								1:1	CHD	Nishanku Selen	
								CAD	B.Suresh		
								DRN			
ASSEMBLY DRAWINGS				CAD FILE:C:\MD-CAD\156\0-3\013...00.DWG				ALT.			
30/7/2002		Dy.CME/D		SME/BD		DATA CODE		INDIAN RAILWAY STANDARDS			
156		SHEET		1 OF 1		INTEGRAL COACH FACTORY CHENNAI - 600 038					
DMU/DPC-0-3-013											